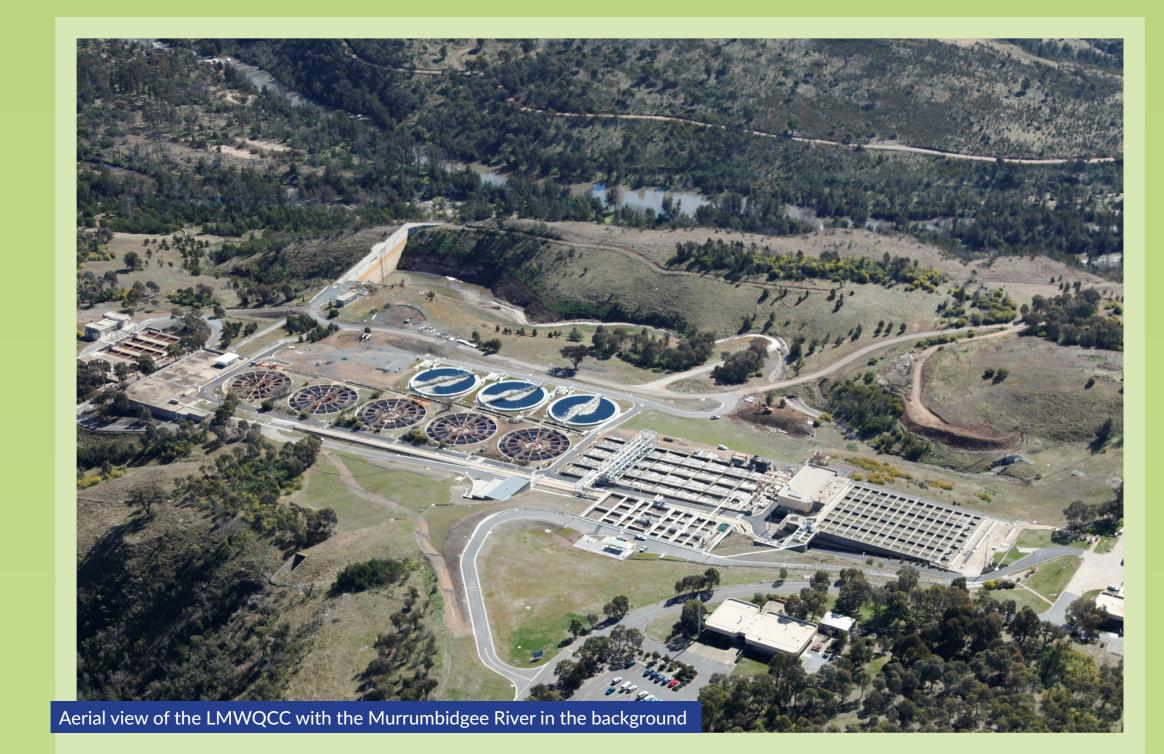
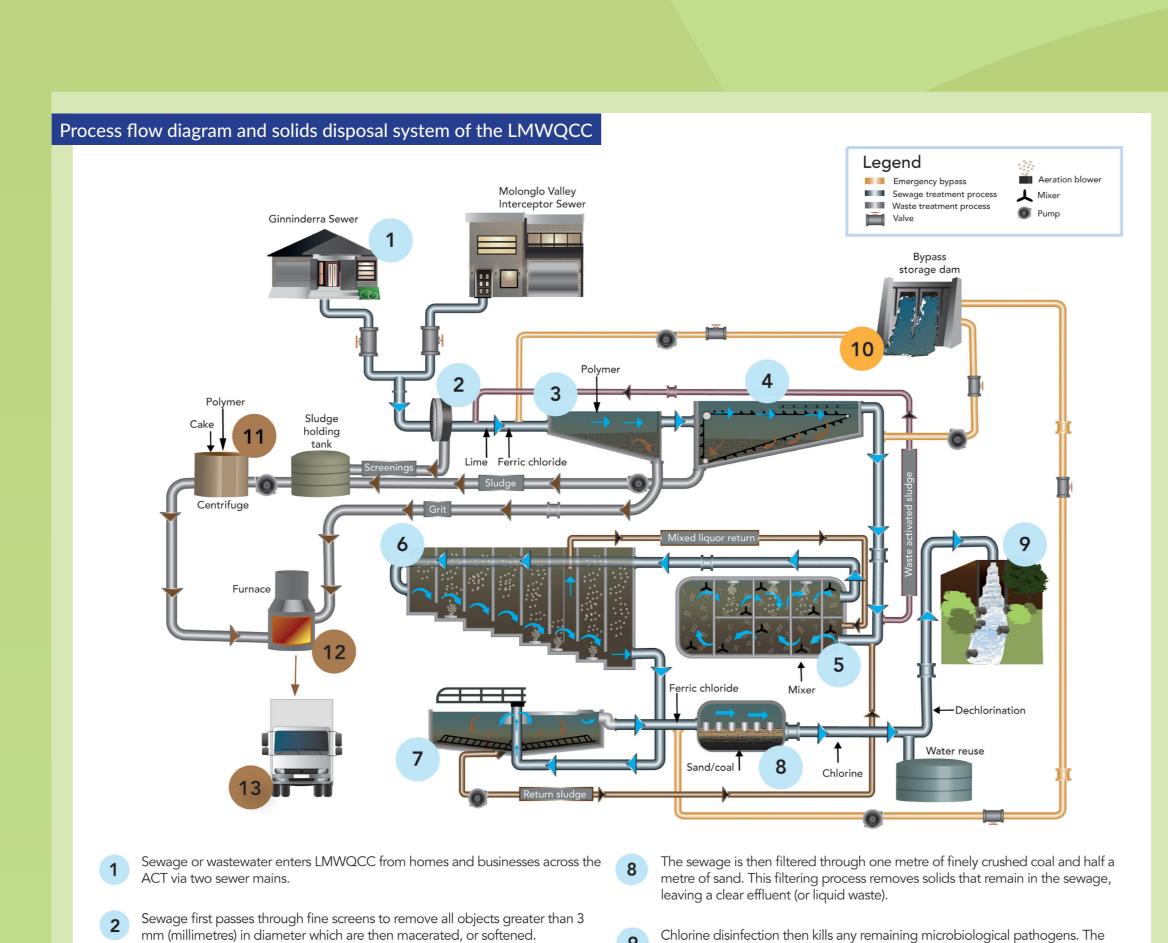
## 

## Australia's foremost wastewater processing plant





The plant passes incoming sewage through a complex multi-stage process, which removes solids, phosphorus, nitrogen and ammonia, and incinerates sludge to produce Agri-ash, which is sold as farm fertiliser. The resulting clear liquid is then disinfected with chlorine and used in the treatment process equipment for irrigation or discharged into the river system.



**3** The screened sewage then moves to the flocculation and grit removal tanks.

Sewage then moves to the primary sedimentations tanks where sludge, oils

The sewage moves to the anoxic (meaning without oxygen) biological reactor

tanks where micro-organisms naturally remove nitrate, releasing it into the

The next step in the process is secondary clarification. This separation proces

micro-organisms are returned back to Step 5 to be reused. The excess

activated sludge is returned to the start of Step 3 to be removed with the

removes solids, including the microorganisms in the sludge. A portion of these

and grease are collected and removed.

Sewage then moves to the biological reactor tanks.

atmosphere as nitrogen gas.

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effluent is then dechlorinated as too much chlorine can be harmful to a river's

Solids that have been removed through the treatment process are dewatered to form a thick, muddy substance called cake.

Ash is collected by a contractor who distributes it to farmers for agricultural use.

The cake is sent to the furnace where it is incinerated along with the grit at 750–1000°C to produce an ash.

ecosystem. The effluent is then discharged into the river.

10 Screened sewage can be moved to the bypass storage dam.





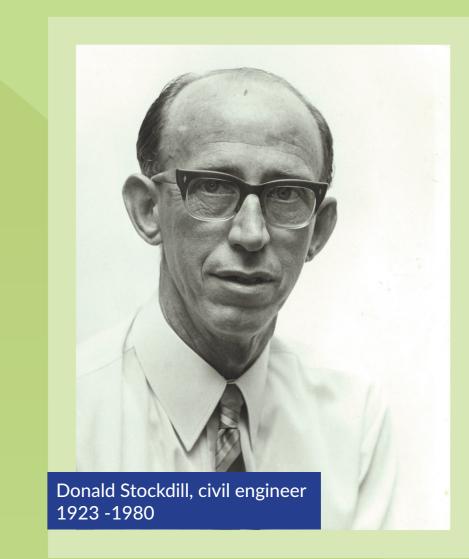


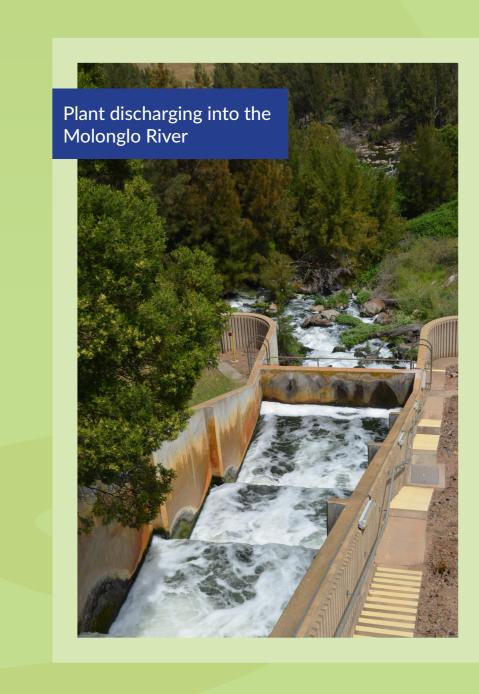
The facility was designed and constructed to meet sewage treatment standards higher than any previously specified for a facility in Australia. This was necessary as the plant discharges into the Murrumbidgee River system from which downstream communities such as Gundagai, Wagga Wagga, Narrandera, Hay and Balranald draw their water. At the time of its completion in 1978, the LMWQCC was one of the highest standard sewage treatment facilities in the world and continues to be regarded as an example and icon of excellence in the treatment of the wastewater of inland cities.

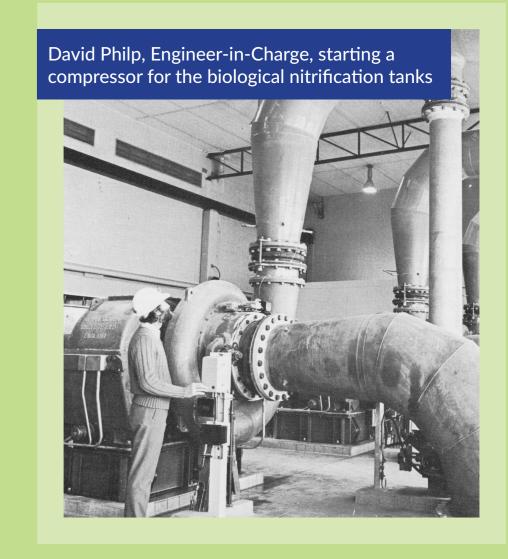
After World War II, Canberra experienced rapid growth and the existing sewage treatment facility at Weston Creek was expanded. Additional sewage treatment works were also established at Fyshwick, Belconnen and in the Tuggeranong Valley. However, by the 1960s the need to further increase the capacity and quality of sewage treatment had become obvious.

The National Capital Development Commission (NCDC) engaged American consultants Camp, Dresser and McGee who produced a report which, together with reports from overseas studies by NCDC and Commonwealth Department of Works engineers, led to a decision to phase out the individual sewage treatment works and replace them with one large processing plant working to the highest standards.

Design and construction of the new facility were managed by the Department of Works on behalf of the NCDC, and American engineer David Caldwell was engaged. At the time, Caldwell was involved in the provision of high quality treatment works in inland California. He associated his company with the large Australian engineering firm John Connell and Partners. The project was led by Department of Works engineer Donald Stockdill, whose 20-year involvement in the planning, design and construction of the plant led to the road leading to the facility being named after him.







Ray Hezkial,
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Operations and Maintenance –
Icon Water
and
Nick Clarke
President, Canberra Division –
Engineers Australia
on 15 August 2017

## For more info:





